

A

B

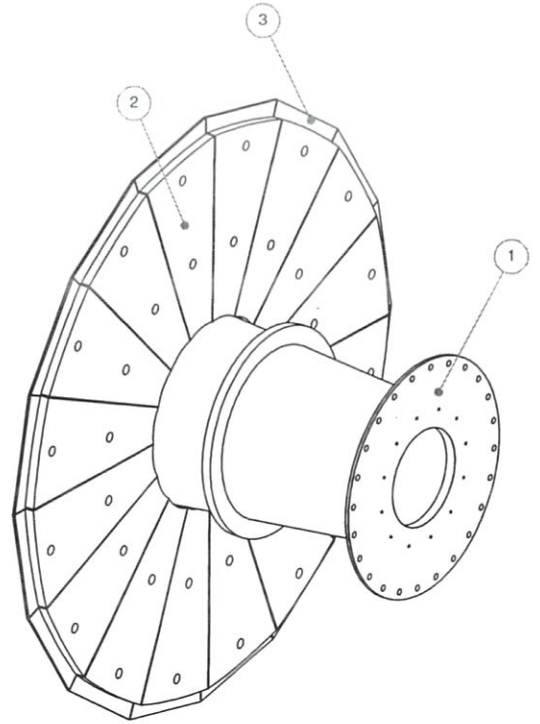
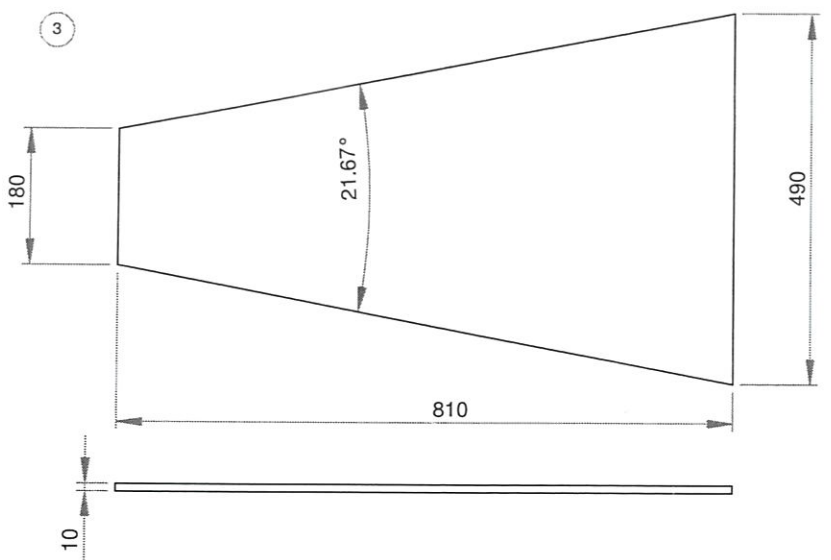
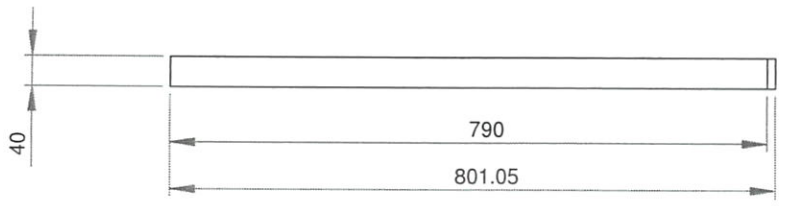
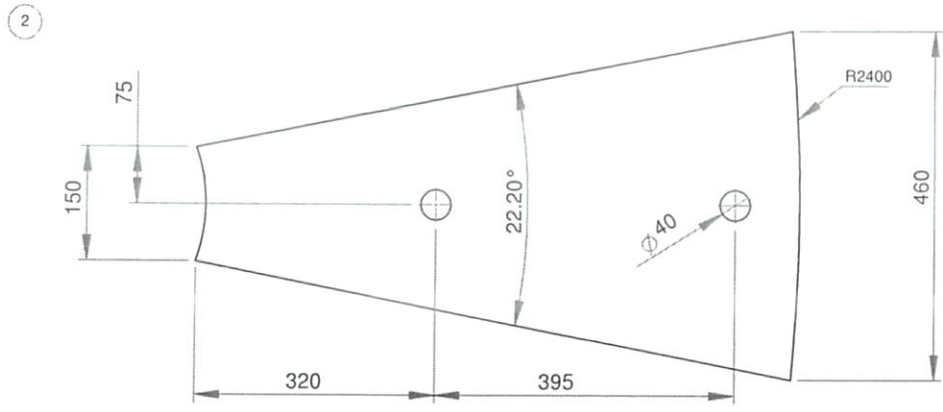
C

D

A

B

C



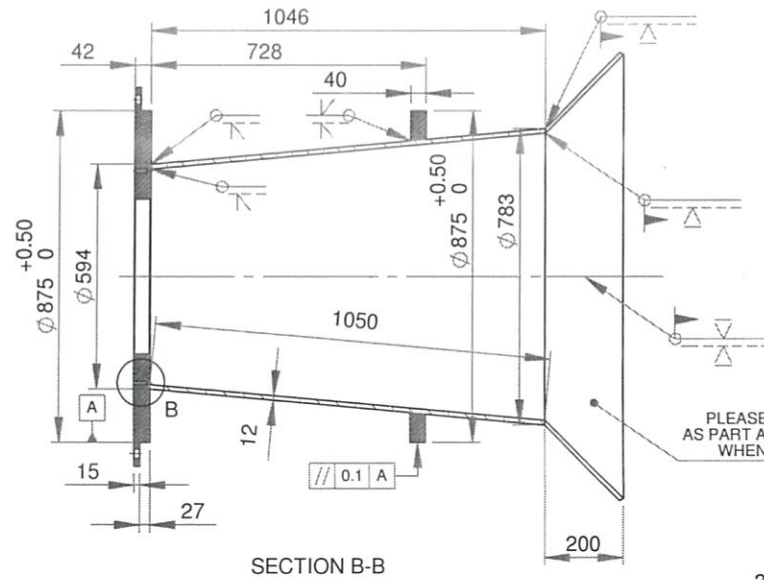
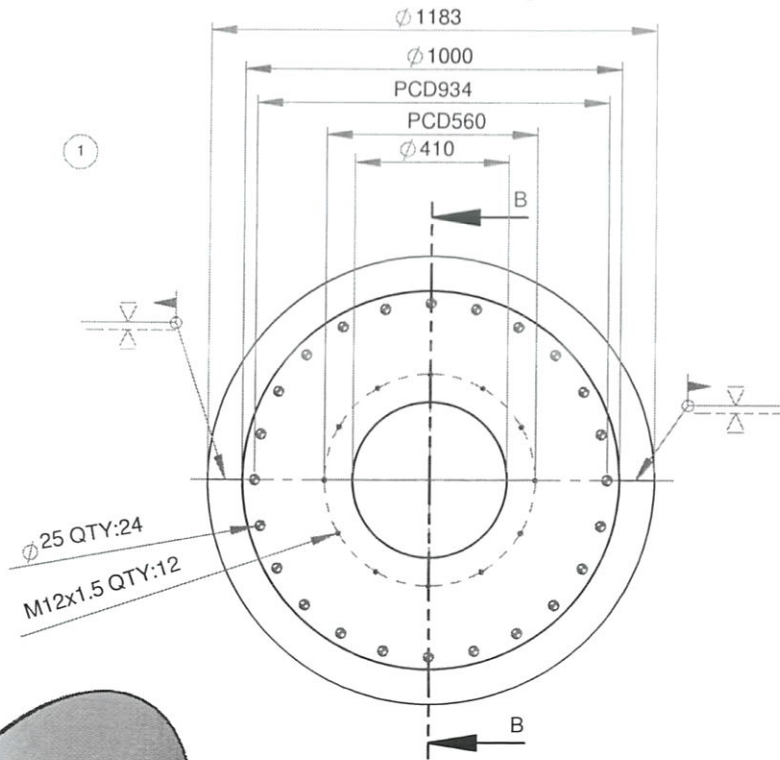
SCALE 1 : 30

** INCOMING PART WILL BE CHECK. IT WILL RETURN IF NOT PASS **

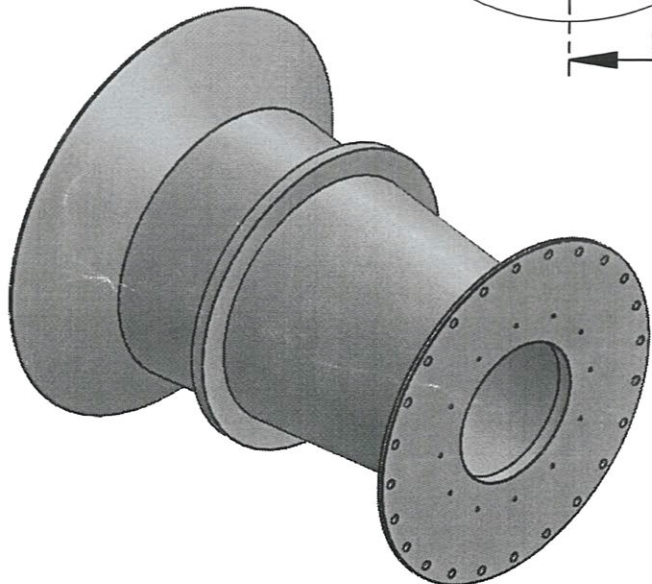
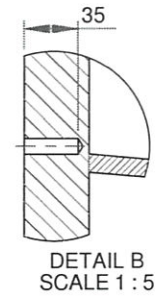
POLISHING	GRINDING	NORMAL MACHINING (SMOOTH SURFACE)	NORMAL MACHINING (ROUGH SURFACE)
1		2	3

3	COVER PIZZA PLATE	16	WEAR PLATE/HARDOX	500	-
2	PIZZA PLATE	16	WEAR PLATE/HARDOX	500	-
1	TRUNNION	1	WEAR PLATE/HARDOX	500	2012-DWG-RMA-BM-M-050 A
POS	DESCRIPTION	QTY	MATERIAL		REMARKS
FILE DIR: \\192.168.4.15\mechanical\Draft Nuryana\Proyek Pak gozali\Ball Mill\Trunnion Ball Mill					
DIM: mm		NAME		DATE	
DRAWN		ENDEN		7/27/2017	
DESIGN		ENDEN			
CHECK		YESSIKO		7/27/17	
APRV		RULLY			
CANCEL DWG NO.					
REF DWG NO.					
TITLE			MECHANICAL ENGINEERING SECTION		
SCALE: 1:20			DIM: mm		ASSY NO.
PT SCG LIGHTWEIGHT CONCRETE INDONESIA			A4 2012-DWG-RMA-BM-M-050		
A4			2012-DWG-RMA-BM-M-050		1 1

ASSY TRUNNION



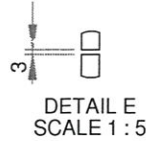
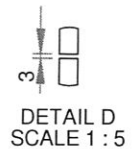
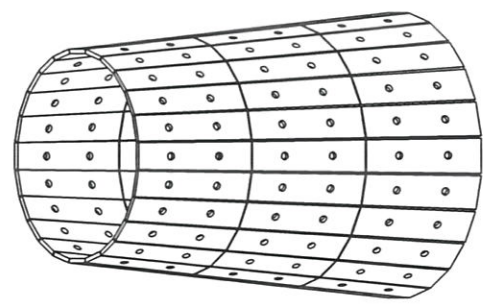
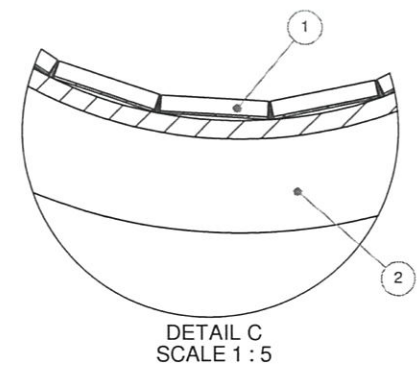
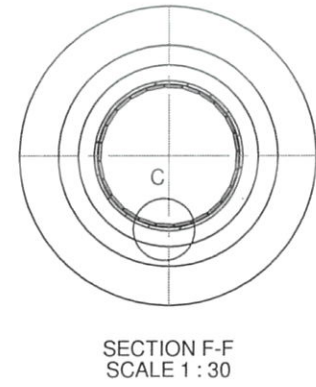
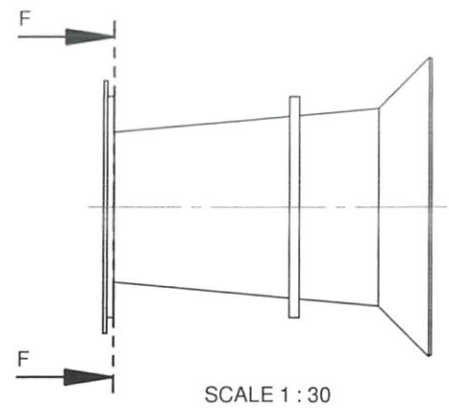
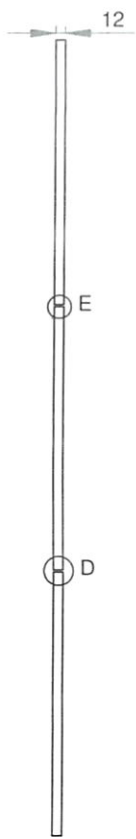
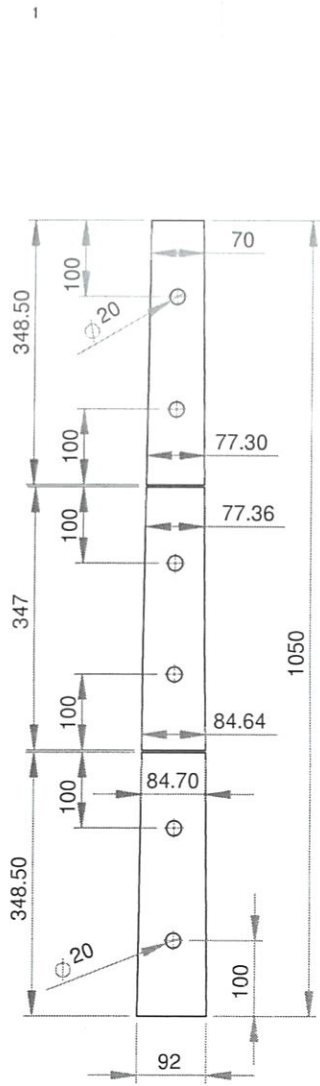
PLEASE MAKE THIS OBJECT AS PART AND WELDING PROCESS WHEN ASSY IN BALL MILL



** INCOMING PART WILL BE CHECK. IT WILL RETURN IF NOT PASS **

POLISHING	GRINDING	NORMAL MACHINING (SMOOTH SURFACE)	NORMAL MACHINING (ROUGH SURFACE)
▽▽▽	▽▽	▽	▽

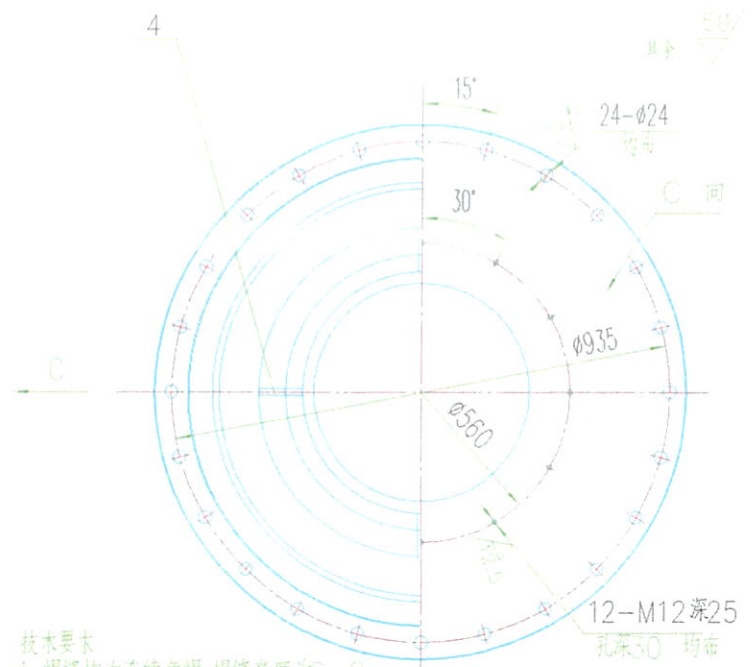
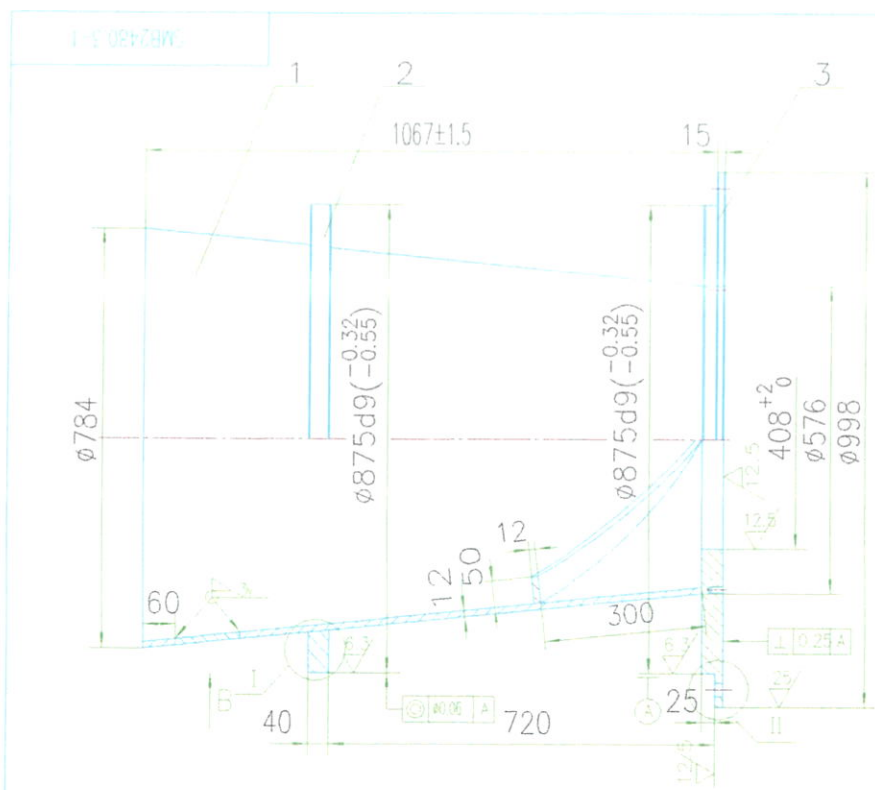
1	TRUNNION	1	WEAR PLATE/HARDOX 500	
POS	DESCRIPTION	QTY	MATERIAL	REMARKS
FILE DIR: \\192.168.4.15\mechanical\Draft Nuryana\Proyek Pak gozali\Ball Mill\Trunnion Ball Mill		SCALE: 1:20		ASSY NO.
DIM: mm	NAME	DATE	MECHANICAL ENGINEERING SECTION	
DRAWN	ENDEN	7/27/2017	TITLE	
DESIGN	ENDEN		TRUNNION	
CHECK	YESSIKO	7/27/2017		
APRV	RULLY			
CANCEL DWG NO.				
REF DWG NO.				



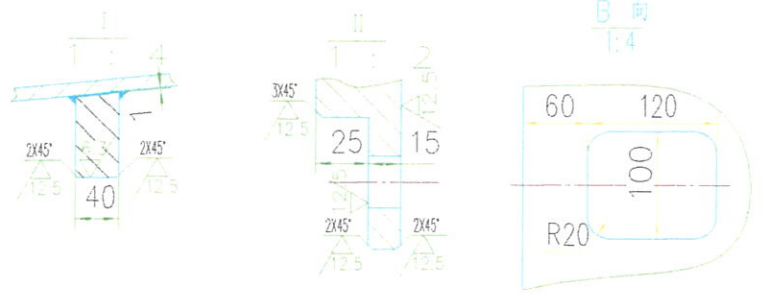
** INCOMING PART WILL BE CHECK. IT WILL RETURN IF NOT PASS **

POLISHING	GRINDING	NORMAL MACHINING (SMOOTH SURFACE)	NORMAL MACHINING (ROUGH SURFACE)
▽▽▽▽	▽▽▽	▽▽	▽
1		2	3

2	TRUNNION	-	-	-
1	PLATE COVER TRUNNION	28	WEAR PLATE HARDOX 500	-
POS	DESCRIPTION	QTY	MATERIAL	REMARKS
FILE DIR: \\192.168.4.15\mechanical\Draft Nuryana\Proyek Pak gozali\Ball Mill\Trunnion Ball Mill		SCALE: 1:20	DIM: mm	ASSY NO.
MECHANICAL ENGINEERING SECTION				
DIM: mm	NAME	DATE	TITLE	
DRAWN	ENDEN	8/11/2017	<h1>ASSY PLATE COVER TRUNNION</h1>	
DESIGN	ENDEN			
CHECK	RULLY			
APRV	RULLY			
CANCEL DWG NO.				
REF DWG NO.				
PT SCG LIGHTWEIGHT CONCRETE INDONESIA		A4 2012-DWG-RMA-BM-M-050 C		REV NO. PAGE
				4



- 技术要求
1. 焊缝均为连续角焊, 焊缝高度为6-8mm
 2. 焊缝不得有气孔、夹渣等影响机械强度的缺陷
 3. 各机加工应在一次装夹中完成
 4. B向开设一个100X120孔, 以备现场安装时填充物料, 填充后现场焊接
 5. 此图为右装, 若为左装, 请将序号4对号反向制作

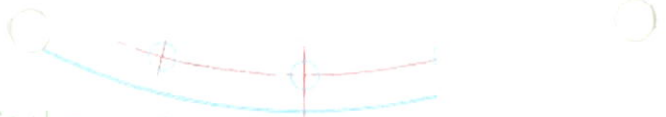


图号	SM2480.3-1
图名	
比例	
材料	
重量	
备注	

4	钢板	δ12	4	Q235-A				
2	钢板		1	Q235-A	135	135		
3	钢板		1	Q235-A	63	63		
1	钢板	δ12	1	Q235-A	214	214		
解 代 号 名 称 材 料 单重 总重 备注								
				SM2480.3-1				
				A3 412 1:8				
				9999999999				

技术要求

1. 焊缝均为连续角焊, 焊缝高度为6-8mm.
2. 焊缝不得有气孔, 夹渣等影响机械强度的缺陷.
3. 各机加工应在一次装夹中完成.
4. B向开设一个100x120孔, 以备现场安装时填充物料, 填充后现场焊接.
5. 此图为右装, 若为左装, 请将序号4叶片反向制作.



Technical requirements:

1. The welds are continuous fillet welds and the height is 6-8mm.
2. Welds shall not have defects such as air holes or slag inclusions that affect mechanical strength.
3. The machining shall be done in one clamping.
4. Opening a hole 100x120 on B side, to prepare for the on-site installation of filling materials and field welding after filling.
5. This picture is a right installation. If it is left, please reverse production the number 4 blade.

4	钢板	δ12	4	Q235-A			
3	钢板		1	Q235-A	135	135	
2	钢板		1	Q235-A	63	63	
1	钢板	δ12	1	Q235-A	214	214	
序号	代号	名称	数量	材料	单重	总重	备注

4		钢板/steel plate	δ12	4	Q235-A			
3		钢板/steel plate		1	Q235-A	135	135	
2		钢板/steel plate		1	Q235-A	63	63	
1		钢板/steel plate	δ12	1	Q235-A	214	214	
序号/NO.:	代号/Code	名称/Name		数量/Qty.	材料/Material	单重/P.W.	总重/T.W.	备注/Remark