



ISOMETRIC VIEW
 *NB= ESTIMATION WEIGHT: 18.5 KG

POS	DESCRIPTION	QTY	MATERIAL	REMARKS
3	KEY SHAFT-2	1	S45-C	45-50 HRC
2	KEY SHAFT-1	1	S45-C	45-50 HRC
1	SHAFT	1	VCN-150	20-30 HRC

FILE DIR: _ SCALE: 1:3 DIM: mm ASSY NO.

DIM: mm	NAME	DATE	SIGN
DRAWN	ENDEN	11/JUNE/20	
DESIGN	YESSIKO		
CHECK	YESSIKO		
APRV	MANUGRAHA		

MECHANICAL ENGINEERING SECTION
 TITLE CUTTING PLAN - TROLLEY 01
 ASSY SHAFT MOTOR
 TROLLEY 01 (DETAIL)

** INCOMING PART WILL BE CHECK. IT WILL RETURN IF NOT PASS **

POLISHING	GRINDING	NORMAL MACHINING (SMOOTH SURFACE)	NORMAL MACHINING (ROUGH SURFACE)
▽▽▽	▽▽	▽	▽
1		2	3