

Display Purchase Req. 1021014326

Document Overview On Personal Setting

2010 PR frm MRP/CBP 1021014326

Header

Default Values

Requisn Date	Status	Item A I	Material	Short Text	Quantity	Unit	Delivery Date	Per	Requisnr.	Material Group	Plant	Stor. Loc.	PGr	Total Value
17.11.2023		10 K		Add. Job Repair Blowdown V...	1	LOT	30.11.2023	1	Robby	Supplies	PT SLCI		DBA	6,550,000

Item [10] Add. Job Repair Blowdown Valve DN40

Material Data | Quantities/Dates | Valuation | Account Assignment | Source of Supply | Status | Contact Person | Texts | Delivery Address | Spec2000 / SC

Item Texts	A...	
• Item text		Purpose: Additional Job Repair Blowdown Valve DN40 [Cleaning; re-built & lapping/machining and painting] GL: 521101 CC: 2011-11900
• Item note		
• Delivery text		
• Material PO text		

Continuous-tex...



PT. BARA TEKNIK INDONESIA

Form No. : BOYLE-F-SRV-004- Rev 02

Kawasan Industri Dan Pergudangan Taman Tekno BSD Sektor XI Blok J3 No. 45
 Serpong - Tangerang 15134
 Phone : (021) 758 82427-28, (021)376 16073-74 Fax. : (021) 758 80130
 Email : baratek@cbn.net.id

VALVE INCOMING INSPECTION

(CONTROL VALVE)

BASIC DATA

BARA Code No.	: BARA-CV-SCGL	Job Given By	: Mrs. Ane
PO BARA No.	: 1010	Date Received	: 17-10-23
Cust PO / WO No	: 4021014138	Date Inspection	: 19-10-23
Customer Name	: PT. SCG LIGHTWEIGHT	Receive Condition	: Failed

VALVE DATA

Manufacturer	: ARI ARMATUREN
Type/ Model	: BLOW DOWN
Figure No.	: 415
Serial No.	: N/A
Size - Class	: DN 40 PN 40

ACTUATOR DATA

Manufacturer	: ARI ARMATUREN
Type/ Model	: DP 30
Serial No.	: N/A
Power	: N/A
Signal	: N/A

POSITIONER DATA

Manufacturer	:
Type/ Model	:
Serial No.	:
Power	:
Signal	:

N/A

VALVE VISUAL

CONDITION										RECOMMENDATION
Valve	Dirty	Scratch	Corroded	Damage	Eroded	Crack	Porosity	NOTE		
Body	√		√						Cleaned up	
End connection	√		√						Cleaned up	
Bonnet	√		√						Cleaned up	
Gasket				√					Replaced	
Plug	√	√			√				Re-built up	
Stem	√								Polishing	
Seat Condition	Sealing Contact	√	√						Machining,Lapping	
	Seal Thread	-	-	-	-	-	-	-	-	
	Body Thread	-	-	-	-	-	-	-	-	
Packing set				√					Replaced	
Bolt & Nut	√		√					1.)	Cleaned up & Replaced	

CONDITION										RECOMMENDATION
Actuator	Dirty	Scratch	Corroded	Damage	Eroded	Crack	NOTE			
Stem	√							Cleaned up		
Diaphragm Housing	√							Cleaned up		
Spring	√							Cleaned up		
Seal nut				√				Replaced		
Yoke	√							Cleaned up		
Spring plate	√							Cleaned up		
Rubber / Diaphragm	√							Cleaned up		
Coupling	√							Cleaned up		

RECOMMENDATION






Inspection
 Minor Repair
 Major Repair
 Pre Testing
 Junk



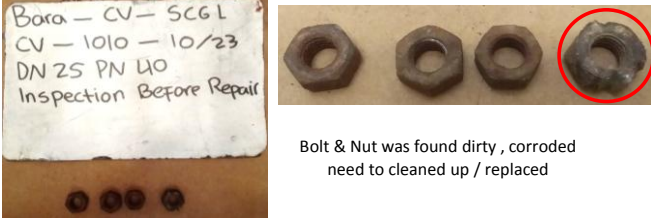

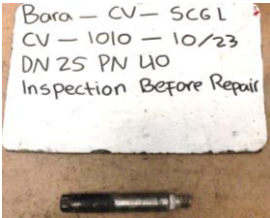

Notes :

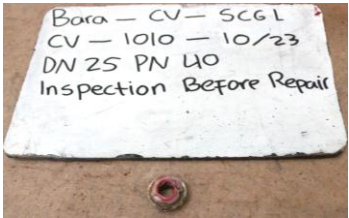



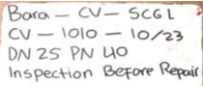


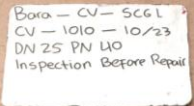
1. 2 & 4 Bolt & Nut was found damage, it's should be replaced.

Inspected by	: Andre S	Checked I :		Acknowledged By	
Date	:	Date	:	Date	
Sign	:	Sign	:	Sign	

ATTACHMENT PICTURE OF CONTROL VALVE INSPECTION

Before Repair	After Repair
	
<p align="center">Body</p>	<p align="center">Body</p>
 <p>Bora - CV - SC61 CV - 1010 - 10/23 DN 25 PN 40 Inspection Before Repair</p> <p>Body was found dirty,corroded need to cleaned up</p>	
<p align="center">Bonnet</p>	<p align="center">Bonnet</p>
 <p>Bora - CV - SC61 CV - 1010 - 10/23 DN 25 PN 40 Inspection Before Repair</p> <p>Bonnet was found dirty,corroded need to cleaned up</p>	
<p align="center">Gasket</p>	<p align="center">Gasket</p>
<p>N/A</p> <p>Gasket was found damage need to replaced</p>	
<p align="center">Plug</p>	<p align="center">Plug</p>
 <p>Plug was found dirty,scratch,eroded need to re - built up</p>	
<p align="center">Stem</p>	<p align="center">Stem</p>
 <p>Bora - CV - SC61 CV - 1010 - 10/23 DN 25 PN 40 Inspection Before Repair</p> <p>Stem was found dirty need to polishing</p>	

Seat	Seat
 <p>Seat was found dirty, scratch need to machining, lapping</p>	
Packing set	Packing set
 <p>Packing set was found damage need to replaced</p>	
Bolt & Nut	Bolt & Nut
 <p>Bolt & Nut was found dirty , corroded need to cleaned up / replaced</p>	
Spring	Spring
 <p>Spring was found dirty need to cleaned up</p>	
Stem Actuator	Stem Actuator
 <p>Stem actuator was found dirty need to cleaned up</p>	
Diaphragm Housing	Diaphragm Housing
 <p>Diaphragm Housing was found dirty need to cleaned up</p>	

Seal Nut	Seal Nut
  <p data-bbox="570 285 837 331">Seal nut was found damage need to replaced</p>	
Yoke	Yoke
 <p data-bbox="492 493 769 539">Yoke was found dirty need to cleaned up</p>	
Spring plate	Spring plate
  <p data-bbox="634 774 846 821">Spring plate was found dirty need to cleaned up</p>	
Diaphragm / Membran	Diaphragm / Membran
  <p data-bbox="623 1087 854 1134">Diaphragm / Membran was found dirty need to cleaned up</p>	
Coupling	Coupling
 <p data-bbox="505 1383 753 1430">Coupling was found dirty need to cleaned up</p>	

PT. Bara Teknik Indonesia

PERGUDANGAN TAMAN TEKNO BSD

SEKTOR XI BLOK. E3 NO. 18

SERPONG-TANGERANG

Phone. 021-7588 0130/ 0131

E-maill : baratek.jkt@cbn.net.id

Tangerang, Nov 06, 2023

Messrs.

PT. SCG Lightweight Concrete

Attn. : Mr. Arfandi

Re : your inquiry

I would like referring to your inquiry of piping accessories and I would like to propose you the following :

No	Articles	Size	Qty	Price/ unit
1	Spare part for ARI-STEVI Blowdown fig. 35.415 __ Gasket; Packing set; built & nut; & seal nut	DN 40 (1½")	1	Rp 4,900,000
2	Cleaning; Re-built up & Lapping/ Machining		1	Rp 5,500,000
3	Painting Cost		1	Rp 1,050,000
1	Spare part for ARI-STEVI Blowdown fig. 35.415 __ Gasket; Plug; Packing set; Seal nut & rubber/ diaphragm	DN 25 (1")	1	Rp 12,500,000
2	Cleaning; Re-built up, Polishing & Lapping/ Machining		1	Rp 4,500,000
3	Painting Cost		1	Rp 1,050,000

Term : Loco at JAKARTA

P.P.N. : Shall be added on the top selling price

Hoping that our offer will suit your requirement and looking forward to hearing from you.

Thanks and best regard.

SUPIADI/ ANE