

Display Purchase Req. 1021014327

Document Overview On Personal Setting

2010 PR frm MRP/CBP 1021014327

Header

Default Values

Requisn Date	Status	Item A I	Material	Short Text	Quantity	Unit	Delivery Date	Per	Requisnr.	Material Group	Plant	Stor. Loc.	PGr	Total Value
17.11.2023		10 K		Add. Job Repair Blowdown V...	1	LOT	30.11.2023	1	Robby	Supplies	PT SLCI		DBA	5,550,000

Item [10] Add. Job Repair Blowdown Valve DN25

Material Data | Quantities/Dates | Valuation | Account Assignment | Source of Supply | Status | Contact Person | **Texts** | Delivery Address | Spec2000 / SC

Item Texts A...

- Item text
- Item note
- Delivery text
- Material PO text

Purpose:

Additional Job Repair Blowdown Valve DN25 [Cleaning; re-built, polishing & lapping / machining]

GL: 521101
CC: 2011-11900

Continuous-tex...



PT. BARA TEKNIK INDONESIA

Form No. : BOYLE-F-SRV-004-Rev 02

Kawasan Industri Dan Pergudangan Taman Tekno BSD Sektor XI Blok J3 No. 45
 Serpong - Tangerang 15134
 Phone : (021) 758 82427-28, (021)376 16073-74 Fax. : (021) 758 80130
 Email : baratek@cbn.net.id

VALVE INCOMING INSPECTION

(CONTROL VALVE)

BASIC DATA

BARA Code No.	: BARA-CV-SCGL	Job Given By	: Mrs. Ane
PO BARA No.	: 1011	Date Received	: 17-10-23
Cust PO / WO No	: 4021014138	Date Inspection	: 19-10-23
Customer Name	: PT. SCG LIGHTWEIGHT	Receive Condition	: Failed

VALVE DATA

Manufacturer	: ARI ARMATUREN
Type/ Model	: BLOW DOWN
Figure No.	: 415
Serial No.	: N/A
Size - Class	: DN 25 PN 40

ACTUATOR DATA

Manufacturer	: ARI ARMATUREN
Type/ Model	: DP 32
Serial No.	: N/A
Power	: N/A
Signal	: N/A

POSITIONER DATA

Manufacturer	:
Type/ Model	:
Serial No.	: N/A
Power	:
Signal	:

VALVE VISUAL

		CONDITION								RECOMMENDATION
√ : Describe problem Founded										
Valve		Dirty	Scratch	Corroded	Damage	Eroded	Crack	Porosity	NOTE	
Body		√		√						Cleaned up
End connection		√		√						Cleaned up
Bonnet		√		√						Cleaned up
Gasket					√					Replaced
Plug		√	√		√					Re-built up
Stem		√								Polishing
Seat Condition	Sealing Contact	√	√							Machining,Lapping
	Seal Thread	-	-	-	-	-	-	-	-	-
	Body Thread	-	-	-	-	-	-	-	-	-
Packing set				√						Replaced
Bolt & Nut		√		√						Cleaned up

√ : Describe problem Founded										
Actuator		Dirty	Scratch	Corroded	Damage	Eroded	Crack		NOTE	
Stem		√								Cleaned up
Diaphragm Housing		√								Cleaned up
Spring		√								Cleaned up
Seal nut					√					Replaced
Yoke		√								Cleaned up
Spring plate		√								Cleaned up
Rubber / Diaphragm		√			√					Replaced
Coupling		√								Cleaned up




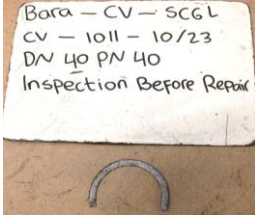

RECOMMENDATION





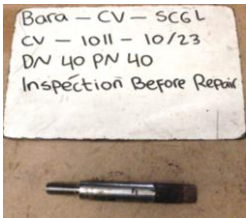

Inspection
 Minor Repair
 Major Repair
 Pre Testing
 Junk

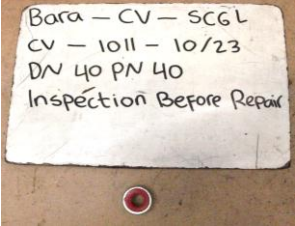







Notes :

Inspected by	: Andre S	Checked I:		Acknowledged By	
Date	:	Date	:	Date	:
Sign	:	Sign	:	Sign	:

ATTACHMENT PICTURE OF CONTROL VALVE INSPECTION

Before Repair	After Repair
	
<p align="center">Body</p>	<p align="center">Body</p>
 <p data-bbox="483 730 776 779">Body was found dirty,corroded need to cleaned up</p>	
<p align="center">Bonnet</p>	<p align="center">Bonnet</p>
 <p data-bbox="483 1016 776 1064">Bonnet was found dirty,corroded need to cleaned up</p>	
<p align="center">Gasket</p>	<p align="center">Gasket</p>
 <p data-bbox="565 1283 760 1331">Gasket was found damage need to replaced</p>	
<p align="center">Plug</p>	<p align="center">Plug</p>
 <p data-bbox="630 1539 781 1608">Plug was found dirty,scratch,eroded need to re - built up</p>	

Stem	Stem
 <p data-bbox="483 233 776 254">Stem was found dirty need to polishing</p>	
Seat	Seat
 <p data-bbox="493 510 766 552">Seat was found dirty,scratch need to machining, lapping</p>	
Packing set	Packing set
 <p data-bbox="548 795 776 837">Packing set was found damage need to replaced</p>	
Spring	Spring
 <p data-bbox="483 1115 776 1157">Spring was found dirty need to cleaned up</p>	
Stem Actuator	Stem Actuator
 <p data-bbox="487 1425 776 1467">Stem actuator was found dirty need to cleaned up</p>	
Diaphragm Housing	Diaphragm Housing
 <p data-bbox="630 1707 776 1770">Diaphragm Housing was found dirty need to cleaned up</p>	

Seal Nut	Seal Nut
  <p data-bbox="570 285 837 331">Seal nut was found damage need to replaced</p>	
Yoke	Yoke
 <p data-bbox="488 493 773 539">Yoke was found dirty need to cleaned up</p>	
Spring plate	Spring plate
  <p data-bbox="634 774 846 821">Spring plate was found dirty need to cleaned up</p>	
Diaphragm / Membran	Diaphragm / Membran
  <p data-bbox="638 1073 846 1142">Diaphragm / Membran was found damage need to replaced</p>	
Coupling	Coupling
 <p data-bbox="505 1381 756 1430">Coupling was found dirty need to cleaned up</p>	

PT. Bara Teknik Indonesia

PERGUDANGAN TAMAN TEKNO BSD

SEKTOR XI BLOK. E3 NO. 18

SERPONG-TANGERANG

Phone. 021-7588 0130/ 0131

E-maill : baratek.jkt@cbn.net.id

Tangerang, Nov 06, 2023

Messrs.

PT. SCG Lightweight Concrete

Attn. : Mr. Arfandi

Re : your inquiry

I would like referring to your inquiry of piping accessories and I would like to propose you the following :

No	Articles	Size	Qty	Price/ unit
1	Spare part for ARI-STEVI Blowdown fig. 35.415 __ Gasket; Packing set; built & nut; & seal nut	DN 40 (1½")	1	Rp 4,900,000
2	Cleaning; Re-built up & Lapping/ Machining		1	Rp 5,500,000
3	Painting Cost		1	Rp 1,050,000
1	Spare part for ARI-STEVI Blowdown fig. 35.415 __ Gasket; Plug; Packing set; Seal nut & rubber/ diaphragm	DN 25 (1")	1	Rp 12,500,000
2	Cleaning; Re-built up, Polishing & Lapping/ Machining		1	Rp 4,500,000
3	Painting Cost		1	Rp 1,050,000

Term : Loco at JAKARTA

P.P.N. : Shall be added on the top selling price

Hoping that our offer will suit your requirement and looking forward to hearing from you.

Thanks and best regard.

SUPIADI/ ANE