

ROOT CAUSE ANALYSIS

| MACHINE | Frequency | Duration (min) | When |
|---|-----------|----------------|-------|
| Molding Casting | 2 | 35.25 | Maret |
| <div style="display: flex; justify-content: space-between; align-items: flex-start;"> <div style="width: 20%;"> <p> Dampak Penyebab Root Cause </p> </div> <div style="width: 80%;"> <pre> graph LR Impact[Auto Sequence Casting Room Berhenti] --- Effect[Sensor Stop Mold Car Casting Room Rail 5 Grup 3 Mati] Effect --- Cause[Tertabrak Mold] Cause --- Lifetime[Lifetime] Lifetime --- AreaPanas[Area Panas, lembab] Lifetime --- Record[Record pemasangan dan History] Cause --- RootCause[Standard Requirement Sensor Lifetime khusus Casting Room [DONE] Lifetime sensor : 5 years update on Time Base Maintenance] Cause --- OK[OK] </pre> </div> </div> | | | |