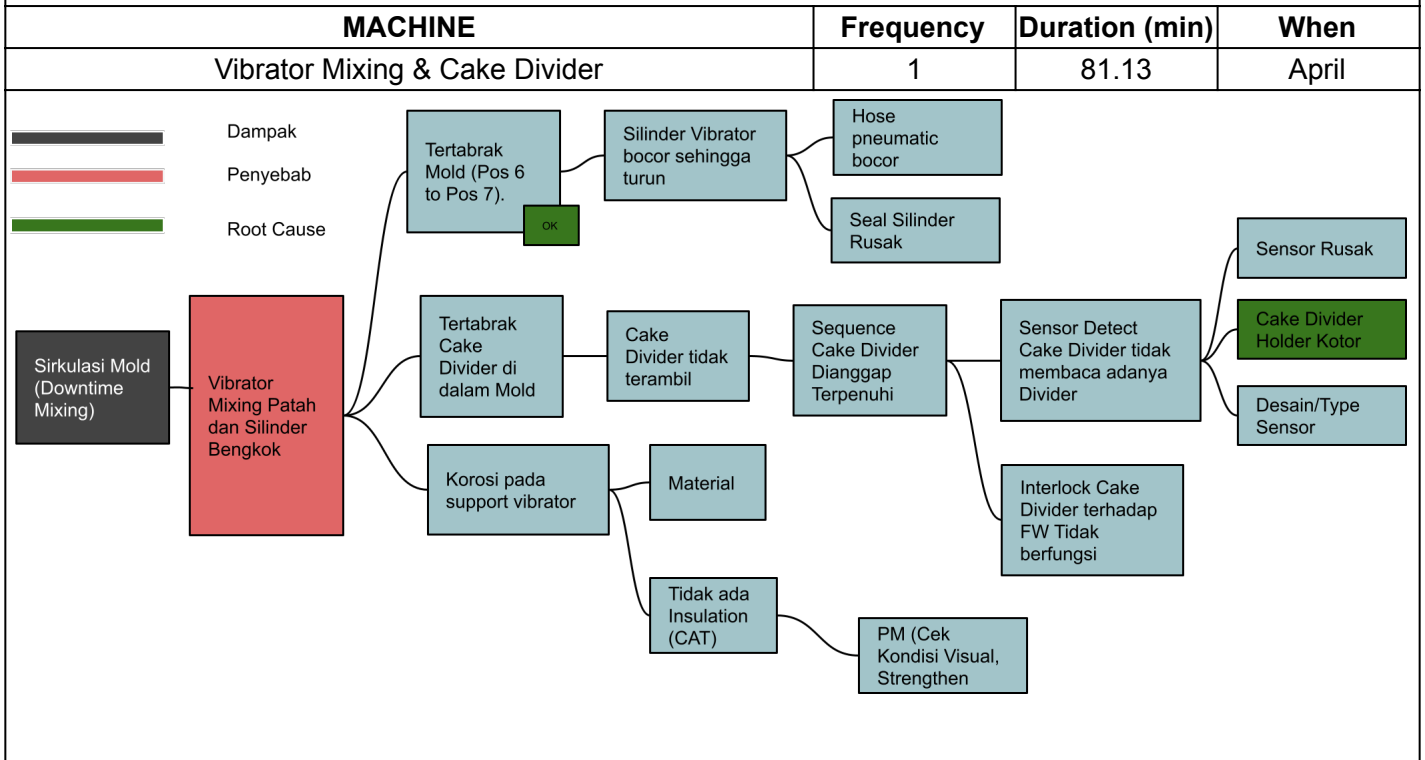


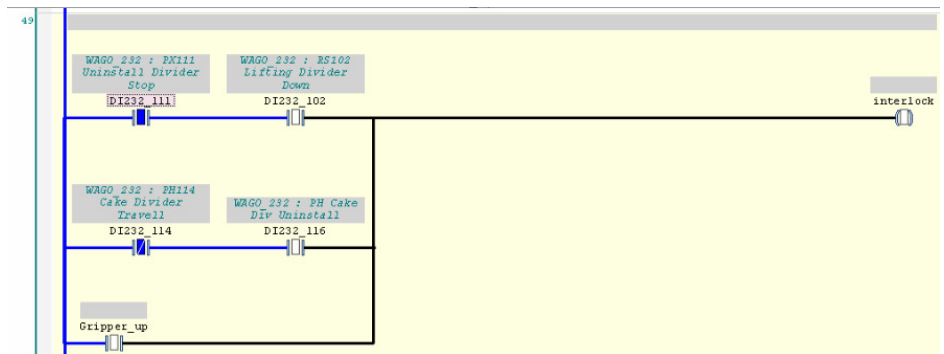
ROOT CAUSE ANALYSIS



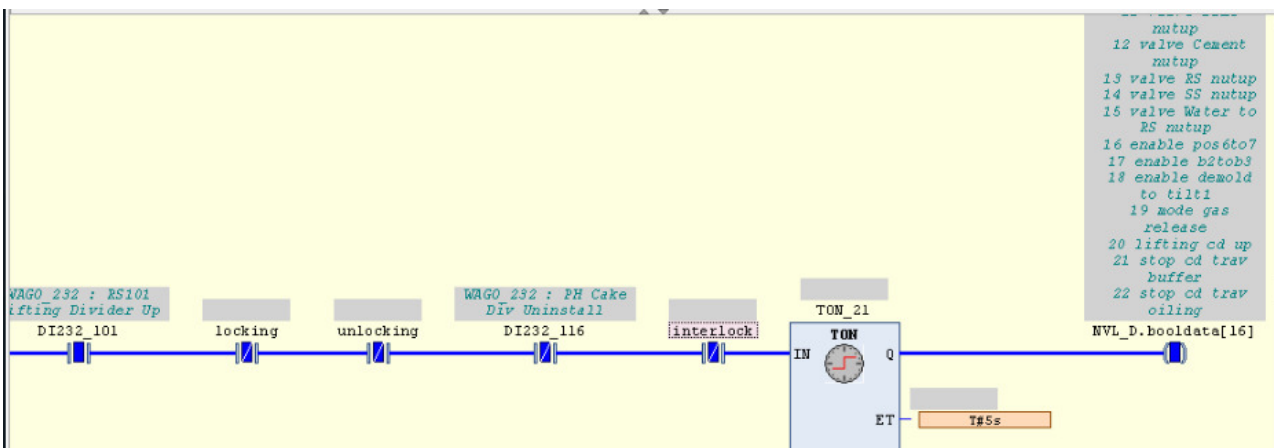
Document 1




Document 2



Document 3



Document 7	Document 8		Document 9		
					
PLANNING & IMPROVEMENT					
Activity	April				Mei
	1	2	3	4	1
Perbaiki sequence cake divider gripper up syarat lanjut sequence & interlock					
Rekondisi cake divider (cleaning dan pengecatan area detector sensor)					
Pengetesan dan running program sequence baru					
OBSERVASI & EVALUASI					
Activity	April				
	1	2	3	4	1
Kejadian Cake Divider ikut dalam Mold di Mixing					
Fungsi Interlock					
STANDARDIZATION					
Procedure					
?					