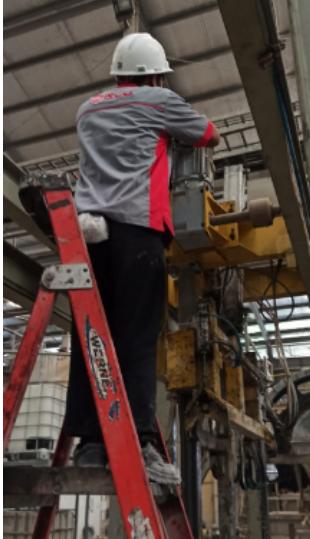
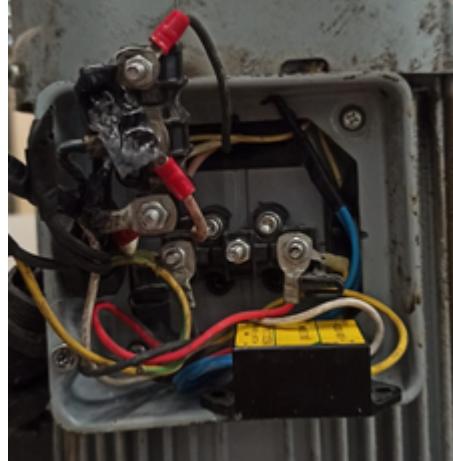
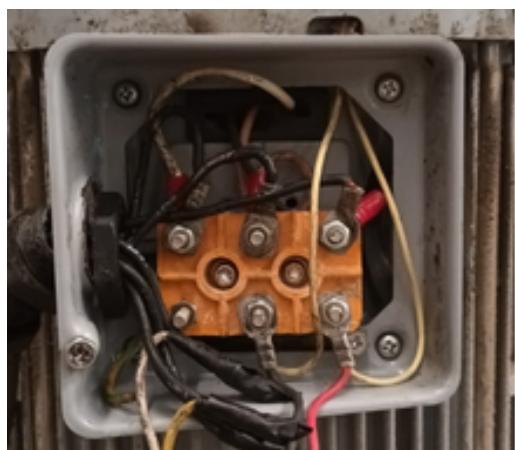


ROOT CAUSE ANALYSIS				
MACHINE		Frequency	Duration (min)	When
Cake Divider		1	11.4	Agustus
Dampak	Breaker Trip	Overcurrent/ Overload Motor	Ada kotoran pada jalur crane	
Penyebab	OK	Short Motor	Bad Insulation	Lifetime record
Root Cause				
Downtime Mixing (Mold tidak bisa sirkulasi)	Motor Travelling Cake Divider Mati	Tidak ada Command Relay (DO WAGO)	Syarat perintah dari Pos 6 ke posisi install rail buffer ada	
		OK		
		Inverter Problem	Alarm SPO	Loss 1 Phase power motor
			Alarm Error command switching	Connection 3 Phase Lepas
			Noise pada motor terlalu besar	Noise dan kendor pada connection terminal motor
				Bad Insulation Motor
Document 1	Document 2			
				
Document 3	Document 4	Document 5		
				



PLANNING & IMPROVEMENT

Activity	Agustus				Keterangan
	1	2	3	4	
Inspeksi connection cable					
Tightning Connection cable					Custom Job 23 Agustus

OBSERVASI & EVALUASI

Activity	Agustus				Keterangan
	1	2	3	4	
Penyebab connection cable kendor					Terminal motor cable terlalu pendek

STANDARDIZATION

Procedure					Keterangan